



**eBook**

# ENTERPRISE AI

# AGENT OPERATING MODEL

## *From Shadow Agents to Governed Autonomy*

*A 24-page leadership guide to deploy AI agents securely at scale  
for CIOs, CTOs, CDOs, CISOs, and CAIOs*

### **Inside this eBook**

*The 4-stage Enterprise  
Agent Maturity Curve*

*The AOM pillars:  
Strategy, People,  
Process, Platform, Policy*

*A board-ready  
governance checklist + a  
90-day rollout plan*

**By Nuri Cankaya, PhD, author  
of *The AI Company***

## Enterprise AI is entering a new phase.

In the last two years, most organizations learned how to use generative AI for answers. In 2026, the shift is toward AI agents that can take actions: update tickets, generate code, trigger workflows, send emails, query governed data, and make decisions inside business processes.

That's where the opportunity and the risk collide.

Many companies are already seeing Shadow Agents emerge across teams, often built with good intent but without clear ownership, permissions, audit trails, or safety controls. The result is predictable: scattered pilots, inconsistent outcomes, and growing security and compliance exposure.

This eBook introduces the **Enterprise AI Agent Operating Model (AOM)**, a practical framework to move from experimentation to trusted scale. You'll learn the 4 stages of agent maturity, the AOM pillars that make agents governable, and the leadership actions to drive measurable ROI —without cutting corners on security and trust.





AI agents are spreading fast because they feel like magic: you describe a goal, and the agent does the work. But in most enterprises today, that “magic” is happening outside a controlled operating model.

Teams are already experimenting with agents that can access calendars, email, files, CRM, tickets, code repos, and data tools. The intent is good; move faster, automate busywork, unblock teams. The risk is also clear: when an agent can act, the blast radius of a mistake becomes much bigger than a wrong answer.

## The Problem: Shadow Agents Are the New Shadow AI

**This is how Shadow Agents emerge:** autonomous workflows built in pockets of the organization with no shared standards for permissions, data access, audit logs, safety guardrails, or business accountability. The result is predictable: duplicated work, inconsistent outcomes, hidden costs, and rising security and compliance exposure.

Enterprise AI leaders don't need fewer agents. They need a way to scale agents with trust.

# The Enterprise AI Agent Operating Model (AOM), at a glance

To scale AI agents safely, you need more than a great model or a clever prompt. You need an operating model that makes agent deployment **repeatable, governed, and measurable.**

**The Enterprise AI Agent Operating Model (AOM)** is a simple framework that helps leaders move from scattered experiments to enterprise-wide execution. It does this in three ways:

1

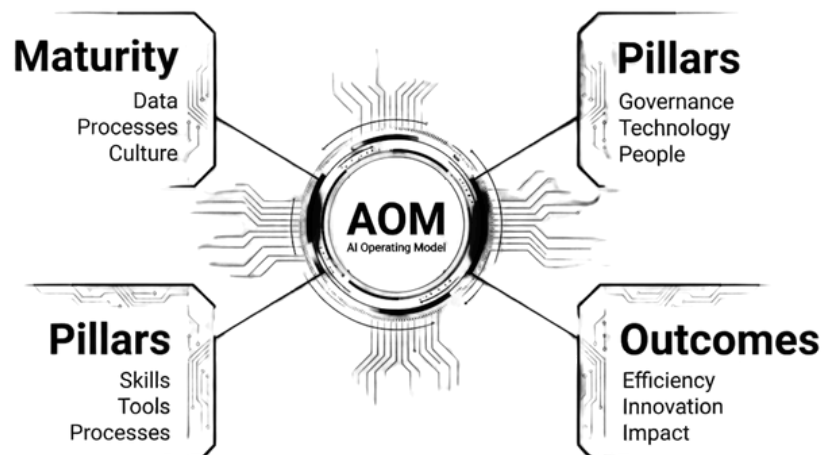
**Clarifies maturity stages** so you can diagnose where you are today and what “good” looks like next.

2

**Defines the pillars of scale** so every agent has clear ownership, controls, and support.

3


**Connects agents to outcomes** so you can prove ROI and build trust with executives, security teams, and the board.



# The Agent Maturity Curve (4 Stages)


Enterprise AI agents don't fail because the model is weak. They fail because the organization scales autonomy before it scales controls.

The Agent Maturity Curve helps you quickly identify where you are today and what must be true before you move to the next stage:




**Stage 1:  
Shadow Agents**

Individuals and teams build agents informally. Fast wins, no visibility.




**Stage 2:  
Piloted Agents**

Approved experiments with limited scope, permissions, and review.



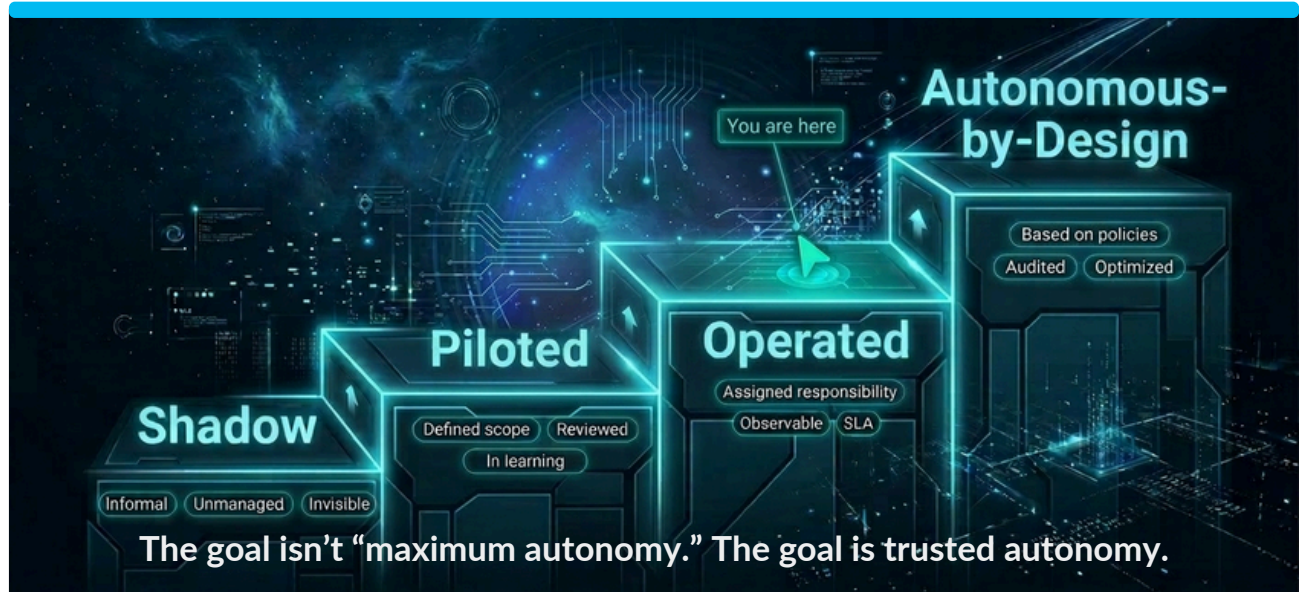
**Stage 3:  
Operated Agents**

Production agents with owners, SLAs, monitoring, and measurable outcomes.

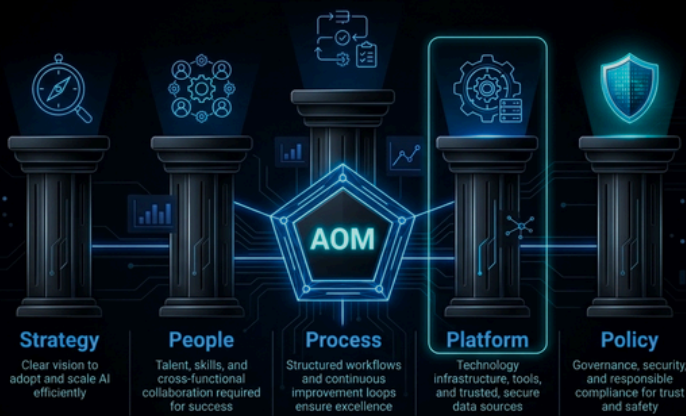


**Stage 4: Autonomous-by-Design**

Governed autonomy built into the operating model; clear decision rights, policy guardrails, continuous improvement.



# The AOM Pillars: What makes agents enterprise-ready



Scaling Enterprise AI agents requires a shared foundation. Otherwise, every team invents its own way of building, deploying, and trusting agents and you end up with duplicated work and unmanaged risk.

## The Enterprise AI Agent Operating Model (AOM) is built on five pillars:

- 1 Strategy**  
Choose the right workflows, define success metrics, and decide where agents should (and should not) operate.
- 2 People**  
Clarify ownership, roles, and accountability; who builds, who approves, who operates, who is responsible when something goes wrong.
- 3 Process**  
Create repeatable intake, evaluation, release, and change-management gates so agents can move from pilot to production safely.
- 4 Platform**  
Standardize the technical foundation: identity, connectors, secure tool access, observability, and reusable agent building blocks.
- 5 Policy**  
Make safety and compliance real: data access rules, audit logs, approval boundaries, incident response, and governance that scales.

## Answer



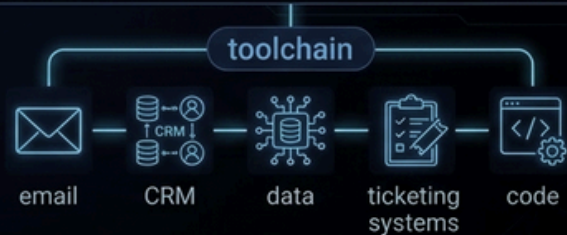
Responds, explains,  
summarizes.

## Action



Plans, calls tools,  
executes tasks.

Agents help you get  
the the work done.



# What is an “Enterprise AI Agent” anyway?

An **Enterprise AI agent** is an AI system that can do more than generate responses. It can **plan**, **use tools**, and **take actions** inside real business workflows; while operating within enterprise controls.

**Think of it this way:**

A chatbot helps you  
find an answer.

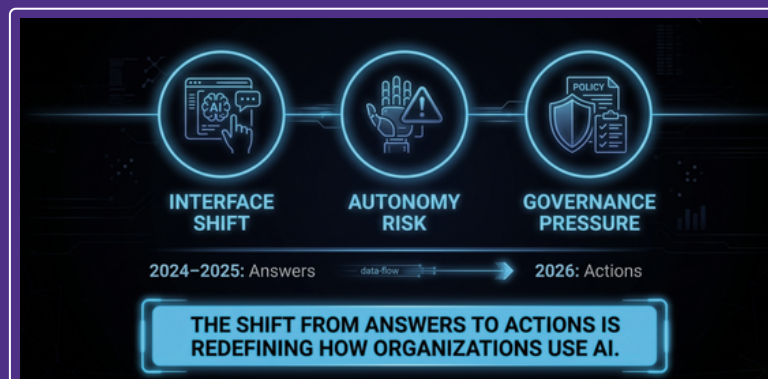
An agent helps you  
get the work done.

That work might include: querying governed data, summarizing a customer account, creating a support ticket, updating a CRM record, generating code, routing approvals, drafting a contract redline, or triggering a workflow across multiple systems.

This is why agents change everything: once AI can act, the enterprise must decide **what actions are allowed, who approves them, and how they are audited.**

# Why Now: 2026 is the year “work becomes agent-native”

Enterprise AI is moving from experimentation to execution. In 2026, the competitive advantage won't come from who has the best prompts; it will come from who can operationalize agents across the business with trust.



1

## Agents are becoming the default interface for work

Employees increasingly expect to “ask + delegate,” not “search + click.”

2

## Autonomy is expanding faster than governance

As agents connect to tools and data, the risk profile shifts from “wrong answer” to “wrong action.”

3

## Boards and regulators are paying attention

Security, privacy, IP protection, and auditability are now front-and-center for any scaled AI initiative.

This is the moment to build your **Enterprise AI Agent Operating Model**; before Shadow Agents become your next Shadow IT crisis.

# Stage 1: Shadow Agents [Definition]

**Shadow Agents** are AI agents created and used inside teams without a shared enterprise standard for security, governance, or accountability.

They often show up as:

Personal or team-built agents connected to email, files, browsers, tickets, code, or CRM

Quick automations built to “get things done” without formal review

Workflows that rely on unmanaged prompts, unclear data handling, and unknown tool permissions

This stage usually starts with productivity wins but it creates a visibility gap: leaders can't answer basic questions like **who built the agent, what it can access, what actions it can take, and how it's audited.**

Shadow Agents don't mean your organization is behind.



They mean adoption has already started without a system to scale it safely.

# Stage 1: Why Shadow Agents spread [Benefits + hidden costs]

Shadow Agents spread for a simple reason: they work.

They create immediate momentum by removing friction from daily work; especially in teams drowning in tickets, meetings, emails, reporting, and repetitive workflows. In Stage 1, leaders often see pockets of surprising productivity gains with almost no formal investment.



## Why teams love Shadow Agents

**Speed:** automate tasks in days, not quarters

**Relief:** reduce busywork and context switching

**Creativity:** teams discover new workflows quickly

**Momentum:** early wins build confidence in Enterprise AI

## The hidden costs



**Inconsistent outcomes:** every team builds differently



**Duplicated work:** the same agent patterns get reinvented



**Uncontrolled access:** data and tools may be exposed unintentionally



**No auditability:** hard to prove what happened and why



**Trust erosion:** one incident can slow adoption everywhere

Shadow Agents are not the enemy. They are the signal that your next step is ready.

# Stage 1: Leader actions to move from Shadow → Piloted Agents

The goal at Stage 1 is not to shut agents down. It's to **turn informal momentum into a safe pipeline.**

Here are the leadership moves that unlock Stage 2:

## **1** Name it and normalize it



Acknowledge Shadow Agents exist. If you pretend they don't, you can't manage risk or capture value.

## **2** Publish “minimum safety rules” (one page)



Define what's allowed now: approved tools, banned data types, required disclosure, and a simple escalation path.

## **3** Create a safe sandbox



Give teams a governed place to experiment—so the path of least resistance is also the secure path.

## **4** Launch an Agent Intake process



A lightweight form: business goal, systems accessed, data used, actions performed, owner, and success metrics.

## **5** Assign clear accountability



A CAIO/CIO owner + CISO partnership. Someone must own the operating model not just the pilots.

If you do these five things, Shadow Agents become your best source of real-world use cases.

**Result:** Shadow momentum → governed pilot pipeline.

# Stage 1: Quick assessment [3 simple questions]

Use this page to quickly diagnose if your organization is in **Stage 1: Shadow Agents**.

## Visibility

Do you lack a clear inventory of where agents exist, who owns them, and what they can do?

Answer Yes / No:

## Access + Actions

Are agents being used with unclear permissions able to touch sensitive data or take actions in business systems without formal review?

Answer Yes / No:

## Trust + Response

If an agent caused an incident tomorrow (data exposure, wrong action, policy breach), do you have a defined owner, audit trail, and response playbook?

Answer Yes / No:

### If you answered "Yes" to 2 or more:

You are likely in **Stage 1**, and your next step is to establish a governed pilot pipeline before agents scale unintentionally.

# Stage 2: Piloted Agents [Definition]

**Piloted Agents** are AI agents that move from informal use into approved experiments with clear scope, ownership, and guardrails.

In **Stage 2**, organizations start to treat agents like a real product:

A specific business workflow is selected (not “use AI everywhere”)

An owner is assigned (business + IT partnership)

Tool access and data scope are intentionally limited

Security, legal, and compliance review begins early

Success metrics are defined before the demo



Piloted Agents are where enterprises learn fast without accepting unlimited risk. This is also the stage where organizations should start building **reusable patterns** so every pilot doesn't become a one-off project.

# Stage 2: Benefits (and the new risk)

Stage 2 is where Enterprise AI becomes credible; because pilots are no longer just exciting demos. They become controlled learning tied to real workflows.

## What Piloted Agents unlock



### Safer experimentation:

limited permissions, scoped data, clear boundaries



### Faster learning:

teams discover what works in production-like conditions



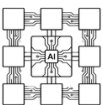
### Cross-functional alignment:

IT, security, legal, and the business build shared muscle



### Early ROI signals:

measurable time saved, cycle time reduced, quality improved



### Reusable patterns:

shared prompts, connectors, evaluation methods, templates

## The new risk: “Pilot Purgatory”

Many enterprises get stuck here; running dozens of pilots with no path to production. The result is fatigue, skepticism, and stalled momentum.

The goal of Stage 2 is simple: turn pilots into a production pipeline.

# Stage 2: Leader actions to move from Piloted → Operated Agents

To graduate from pilots to production, you need two things: standards and repeatability. Stage 3 is not a bigger pilot; it's an operating capability.

## 1 Standardize evaluation



Create a consistent scorecard for every pilot: quality, safety, cost, latency, compliance, and business impact.

## 2 Define release gates



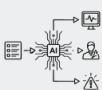
Set clear criteria for “pilot approved to production,” including testing, security review, documentation, and owner sign-off.

## 3 Build reusable building blocks



Invest in shared components: approved connectors, identity + permissions patterns, prompt templates, and agent starter kits.

## 4 Assign runbooks and escalation paths



Every pilot must define: monitoring expectations, human override, incident response, and who is on the hook.

## 5 Tie pilots to measurable KPIs



Not just “time saved.” Choose metrics executives care about: cycle time, revenue impact, cost reduction, risk reduction, customer experience.

**Stage 2 becomes Stage 3 when your organization can say:**

“We can deploy the next agent faster; because we’ve built the system once.”

## Stage 2: Quick assessment [3 simple questions]

Use these questions to confirm whether you're truly in **Stage 2: Piloted Agents** and whether you're ready to move into production.

Ownership + scope	Review before launch	Success metrics
Does every agent pilot have a named owner, a defined workflow, and a clear boundary for what the agent can access and do?	Do security/legal/compliance reviews happen before the pilot goes live; not after an issue is discovered?	Are pilots measured with agreed KPIs (quality, safety, cost, and business impact); or are they judged mostly by demo performance?
<i>Answer Yes / No:</i>	<i>Answer Yes / No:</i>	<i>Answer Yes / No:</i>

**If you answered "No" to 2 or more:**

You're still operating like Stage 1 with pilot branding.  
Fix governance basics first.

**If you answered "Yes" to 2 or more:**

You're ready to establish production standards and graduate to Stage 3.



## Stage 3: Operated Agents [Definition]

Operated Agents are AI agents running in production with the same discipline you expect from any enterprise system: clear ownership, reliability targets, monitoring, and measurable outcomes.

In Stage 3, agents are no longer “projects.” They become an **operational capability**:

Each agent has a business owner and technical owner	Permissions are enforced through enterprise identity and access controls
Actions are logged and auditable end-to-end	Performance is monitored (quality, latency, cost, failure rates)
There are runbooks, escalation paths, and a kill switch	Impact is tracked continuously, not just at launch

Stage 3 is where trust is earned because leaders can finally answer:

**What agents exist? What do they do? What did they touch? What value did they create?**

# Stage 3: Benefits (what changes when agents are operated)

Stage 3 is where Enterprise AI stops feeling experimental and starts becoming a real engine of productivity and innovation.

## Scaled impact:



agent value expands across teams, not just in isolated pockets

## Better performance:



monitoring improves reliability, quality, and user experience over time

## Higher trust:



security, legal, and leadership gain confidence through auditability and control

## Lower total cost:



shared components reduce one-off engineering and rework

## Repeatable deployment:



new agents launch faster because patterns and controls already exist

The new challenge: expectations rise

When agents become operational, the business depends on them; so reliability, governance, and continuous improvement become non-negotiable.

Stage 3 is the turning point:

from “we tried agents” → to “we run agents.”

# Stage 3: Leader actions to move from Operated → Autonomous-by-Design

Stage 4 isn't about letting agents do everything. It's about designing autonomy intentionally; so speed increases without losing control.

## 1 Define autonomy tiers (decision rights)



Create clear levels such as: Recommend → Assist → Execute with approval → Execute within bounds.

## 2 Implement policy-based guardrails



Turn policies into enforceable controls: what data can be accessed, what tools can be used, what actions require approval, and what must be logged.

## 3 Expand observability beyond “uptime”



Track agent behavior: tool calls, data touched, actions taken, failure modes, and outcome quality—not just system availability.

## 4 Establish portfolio governance



Not every agent should exist. Create a process to prioritize, fund, scale, pause, or retire agents based on ROI and risk.

## 5 Operationalize incident response for agents



Define playbooks for: unintended actions, data exposure, model drift, hallucinated steps, and policy violations; plus a kill switch.

Stage 4 is earned when you can say:

“Our agents can act; because governance is built into the system.”

# Stage 3: Quick assessment

## [3 simple questions]

Use these questions to validate whether your agents are truly Operated and whether you're ready to design autonomy safely.

Observability + audit	Identity + permissions	Business impact
Do you have end-to-end logs that show what the agent did, what tools it called, what data it touched, and what actions it took?	Are agent permissions enforced through enterprise identity controls (least privilege), rather than personal accounts or hard-coded credentials?	Are you tracking measurable outcomes continuously (cycle time, cost, quality, risk reduction); not just anecdotal productivity wins?
<b>Answer Yes / No:</b>	<b>Answer Yes / No:</b>	<b>Answer Yes / No:</b>

### If you answered "Yes" to 2 or more:

You're operating agents with discipline and can start designing autonomy tiers.

### If you answered "No" to 2 or more:

Strengthen monitoring, access controls, and measurement before increasing autonomy.

# Stage 4: Autonomous-by-Design [Definition + Benefits]

Autonomous-by-Design is the highest maturity stage where Enterprise AI agents can execute meaningful work at speed because autonomy is intentional, bounded, and auditable.



## In this stage:

Decision rights are explicit (what the agent may do alone vs what requires approval)

Policies are enforceable (not just guidelines)

Humans stay in control through oversight, alerts, and escalation paths

Governance scales through standards, reuse, and continuous improvement

Stage 4 isn't "full autonomy."  
It's **trusted autonomy built into the enterprise.**

## What this unlocks



### Step-change productivity:

work moves faster with less coordination overhead



### Better decisions:

agents surface insights, options, and next-best actions consistently



### Operating leverage:

the same agent patterns scale across functions and geographies



### Trust as advantage:

teams shift from "catching up" to building new AI-driven products and workflows



### Innovation capacity:

teams shift from "catching up" to building new AI-driven products and workflows

# Board-Ready Agent Governance [Tear-Out Checklist]

If Enterprise AI agents can take actions, the board will ask one question sooner or later:

**“How do we know we’re in control?”**

Use this checklist to communicate readiness in plain terms.

## Minimum controls the board expects



**Identity + least privilege:** agents only access what they are allowed to access



**Human oversight:** approvals for high-risk actions + clear escalation paths



**Tool governance:** agents can only use approved tools/connectors



**Kill switch:** immediate ability to pause/disable an agent



**Data boundaries:** sensitive data types are restricted and monitored



**Incident response:** playbooks for mistakes, drift, and policy violations



**Audit logs:** every action is traceable (who/what/when/why)



**Value reporting:** measurable outcomes tied to business KPIs

**1**

What actions can agents take and what requires approval? ✓

**2**

What data can agents access and how is it protected? ✓

**3**

How do we detect, audit, and respond when something goes wrong? ✓

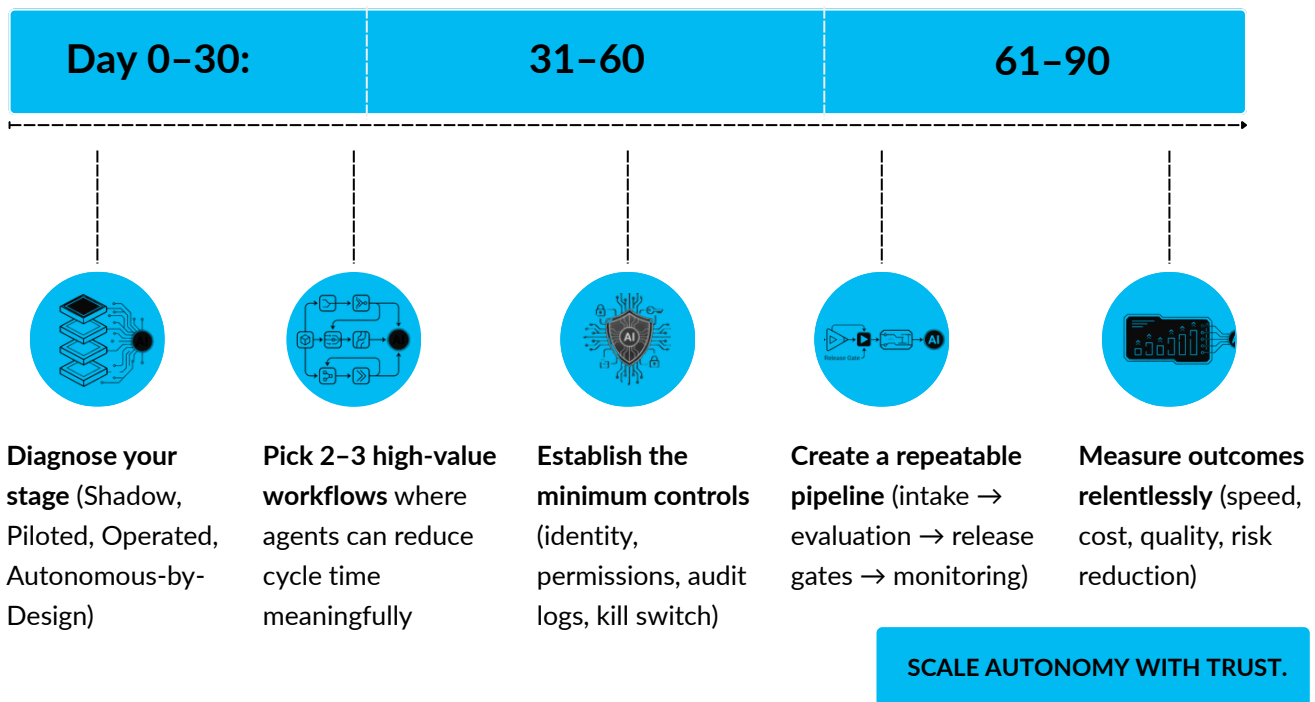
**If you can answer these, you can scale.**

# Leadership Call to Action: Your next 90 days

Enterprise AI agents are not coming. They're already here.

The only question is whether they scale through Shadow Agents or through an operating model designed for trust.

## Your next 90-day plan



The goal isn't to deploy more agents.

The goal is to build an enterprise that can deploy agents **safely, repeatedly, and confidently.**

**Every company will become an AI company.**

The winners will be the ones who scale autonomy with trust.

# Becoming an AI Company

The **Enterprise AI Agent Operating Model (AOM)** is a practical starting point. Use it to turn Shadow Agents into a governed pipeline, pilots into production, and autonomy into a trusted advantage.

If you want to go deeper, my book **The AI Company** expands this journey with leadership frameworks, operating principles, and real-world guidance to help organizations complete the transformations required to become truly AI-native.



Follow me on LinkedIn for weekly Enterprise AI frameworks and playbooks



Share this eBook with a CIO/CAIO/CISO who is scaling agents right now



Explore The AI Company for the full transformation roadmap

## ***A final thought***

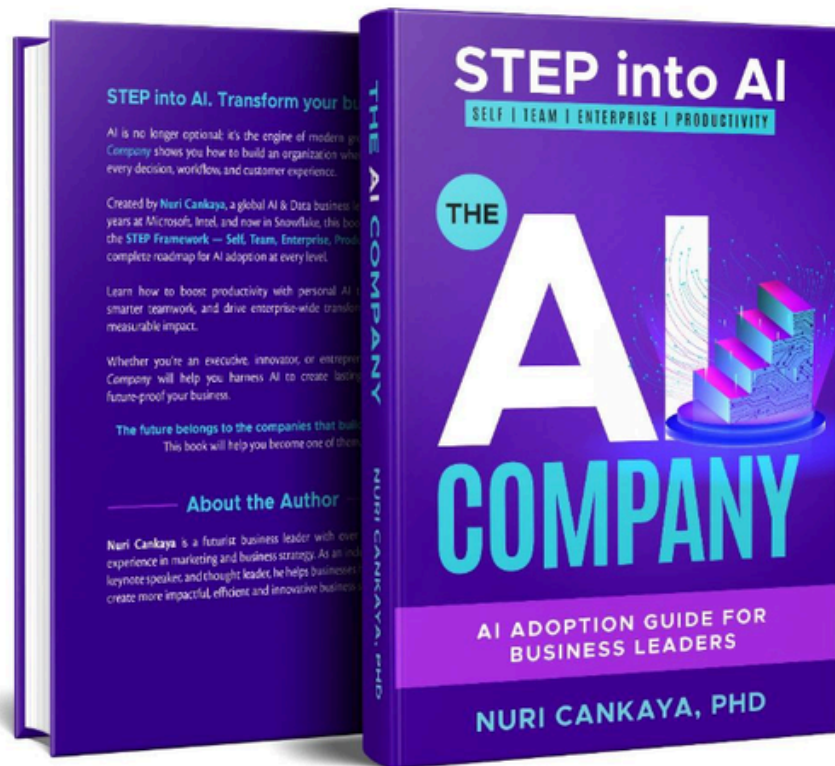
*The future does not belong to companies that simply adopt AI.*

*It belongs to those that become AI companies.*

***Nuri Cankaya, PhD***



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